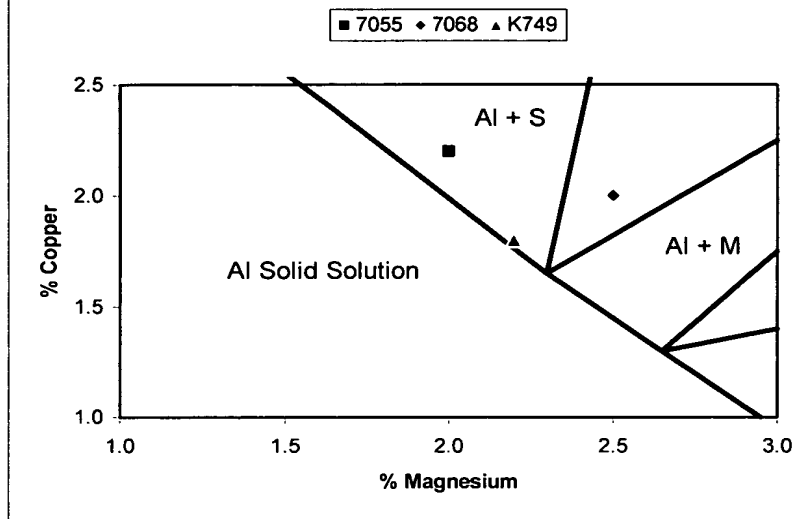
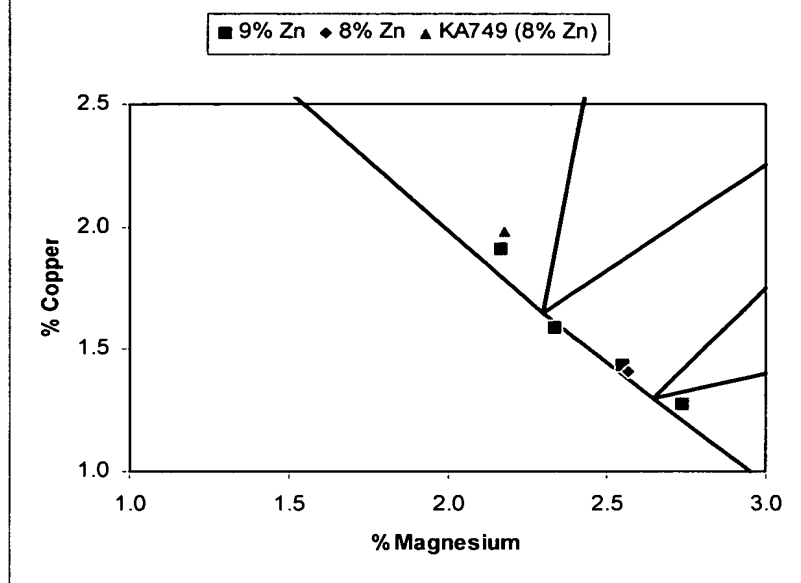


Fig. 1 Al-8% Zn-Mg-Cu Alloy System at 860F



**Fig 2. Experimental Alloys Relative to 860F Phase Diagram**



**Fig 3. Fracture Toughness vs. Strength**

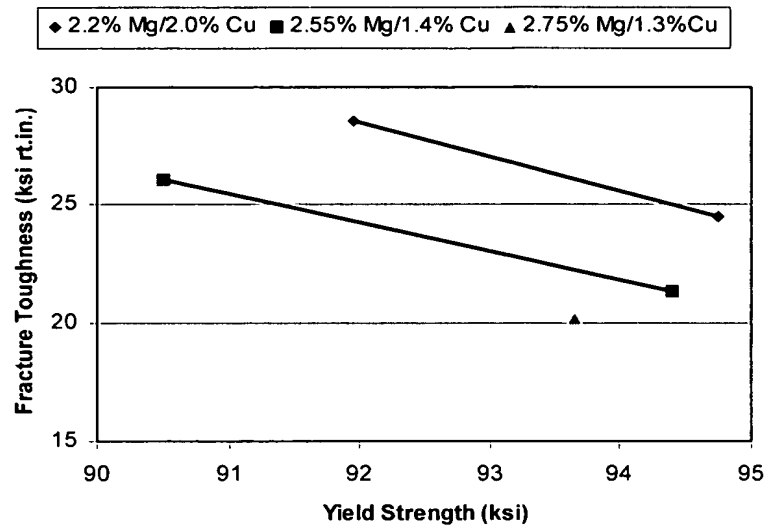
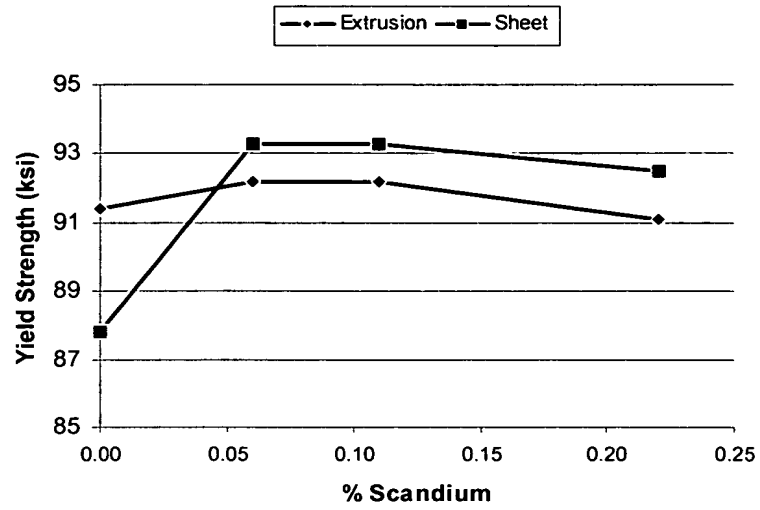
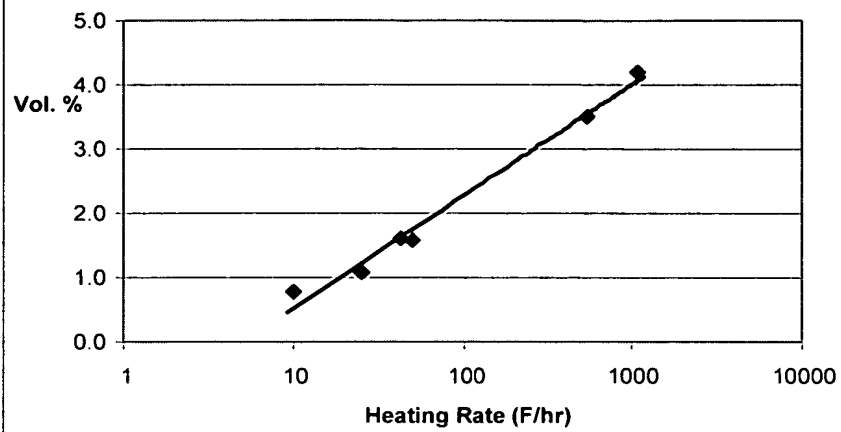


Fig 4. Effect of Sc on Strength

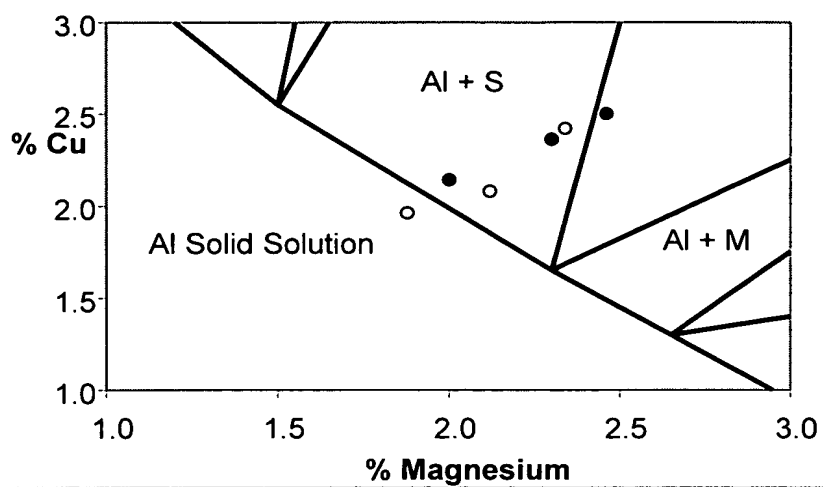


**Fig 5. Effect of Heating Rate on Second Phase in  
AA7068**

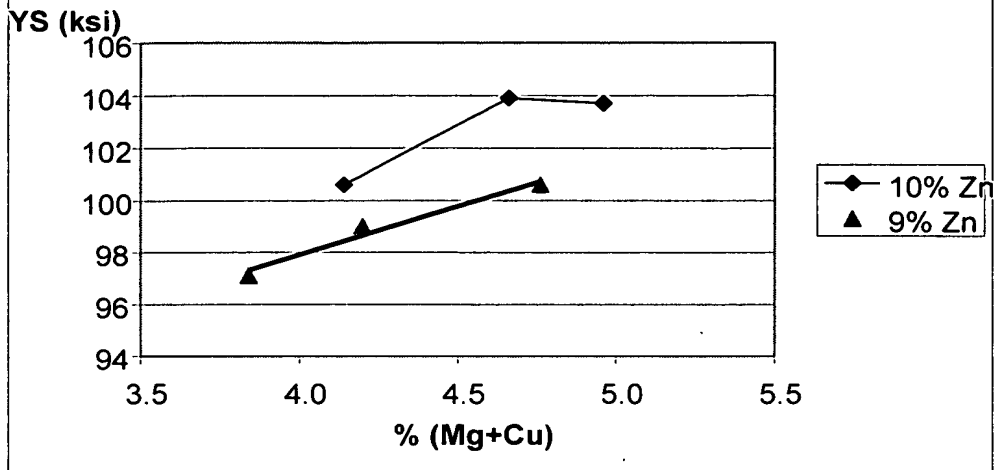


**Fig. 6 Experimental Alloys Relative to 860F Phase  
Diagram for Al-8%Zn-Mg-Cu**

● 10% ZrP 9% Zn



**Fig 7. Effect of Magnesium and Copper on Strength  
of Al-Zn Alloys**



**FIG. 8- Effect of Zn on Strength  
of Al-Zn-Mg-Cu Alloys**

